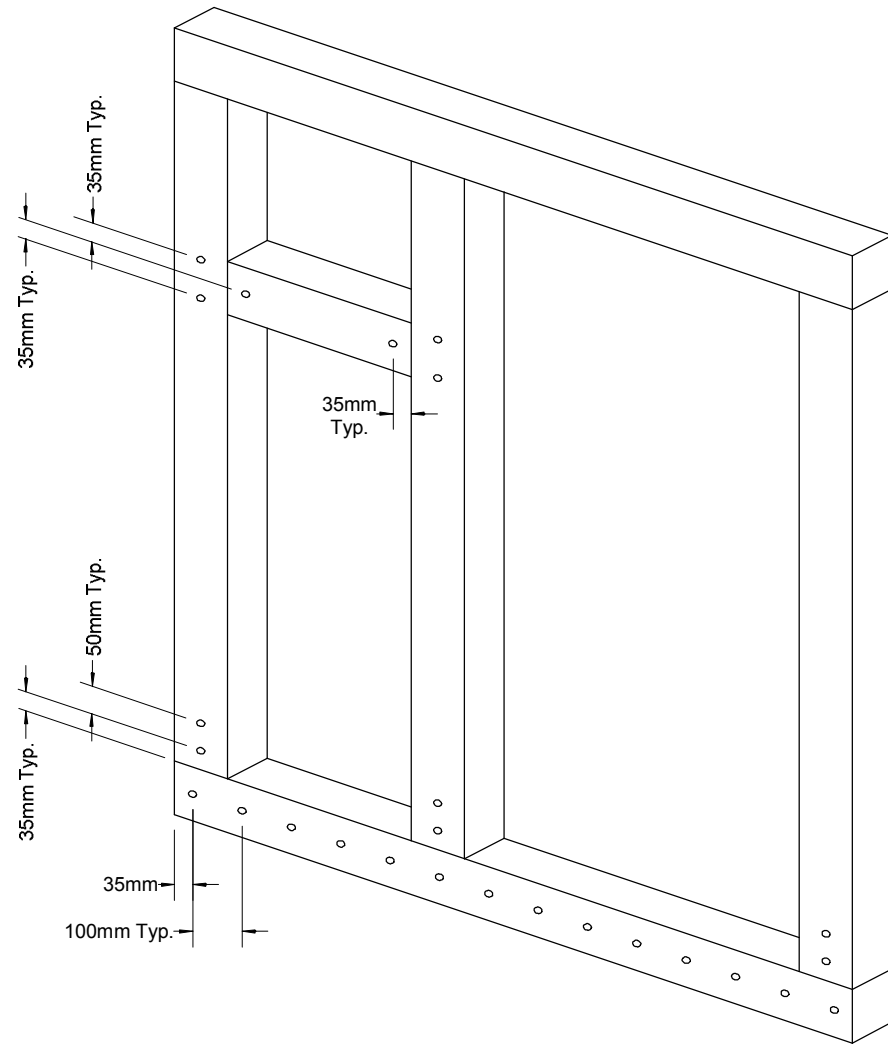



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- All holes are 10mm diameter
- Holes should be drilled to a depth of 12mm from far face
- Holes are drilled 35mm from a joint (in all directions), and 35mm from an end grain. The next hole in the jambs and mullions is drilled 50mm higher.
- Any additional holes are spaced at 100mm along the grain. In wider members, several rows of holes may be necessary, in which case holes are spaced across the grain at 50mm centres.
- Boreholes should be cleared of dust before injection of ProBor 50 to fill the hole.
- Holes should be sealed with a wood filler or wooden dowel. End-grains should be sealed with 'ProSeal Standard'.
- Repainting should then be carried out with an alkyd gloss or acrylic paint system.

NOTES: All SAFEGUARD CAD drawings show typical applications and our Technical Department should be consulted before they are used for specification purposes.
 Product applicators should refer to the manufacturer's application/installation guidelines.

System Drg. Nos:		PB50-001(3).tcw (TurboCAD) PB50-001(3).dwg (Autocad) PB50-001(3).pdf (Acrobat)		CLIENT:- Safeguard Europe Ltd.			
CONTRACT No:				TITLE: ProBor 50 Drilling Pattern for Treatment of Window Joints			
DRAWN		JDF, CBS		DRG. No. PB50-001		REV 3	
DATE		22nd February 2005					
SCALE (A3)		Not To Scale					
CHECKED							
APPROVED							

MOD. BY	DATE	CHK. BY	APP. BY	MOD. BY	DATE	CHK. BY	APP. BY	MOD. BY	DATE	CHK. BY	APP. BY
JDF, CBS	12/12/2007										